

SOUTH PRODUCTION NOTES

June 17, 2015
3 -11 Shift Notes

BASF EMPLOYEES
141 Last Recordable
716 Last Lost Time
44 Days To RC Audit

Be sure to check weigh all bags off of the calciners and fill out the log sheet downstairs by the scale and attach "Packaged By" label with your initials.

#1 MED / AI 3945:

Batches started up day shift, stop end of day shift so all material made can be calcined and analyzed. Will look to restart probably Thursday.

#1 RC / AI 3945:

Flush has been run through. Calciner is up to temp. Grodecki wants to start feeding dried 3945 to calciner, start feed afternoon shift and keep feed off #3 calciner (both cannot go to Trimer – not enough suction). When #1

Exhaust to Trimer

#2 MED line / Cu 0860:

Hold for lab results. Calcining the material just made on Tuesday day shift. Be sure to use Justin's new batch sheets for the extruder and powder room.

#2 RC/ Cu 0860:

Feeding last of recently made material, then hold.

Exhaust to F1

#3 MED line / AI 5645:

Out of Lithium Nitrate. May not be in until Thursday. Will restart when more arrives but not needed right away as there were 40 bags of feed on the floor Monday morning.

We are doing a good job with this material. Work order needed for virons PH controller to be tied into the HMI

#3 RC / AI-5645

Hold calcining Wed afternoon so material on #1 line can be calcined (both cannot use the Trimer, not enough suction). When all of the AI 3945 is calcined on #1RC, switch back to feeding on #3 RC. Remember...cannot do both to Trimer (low suction)

Need to look at cleaning the Trimer Dimister pad due to DP on 3rd stage.

Exhaust to Trimer (CTO is down)

#4 RC / D-1135:

Feed off for communication meeting. Restart beginning afternoon shift. Only a few D 1135 bags left to calcine. When these are done, bring calciner temps down (~300 degree) and remake the four bags of calcined D 1135 that were filled into the size 114 bags. Those four bags are located along the north wall of Al Gel, just to the right of the garage door. Refeed at lowered temps and remake, using the same labels that they currently have on each bag.

DO NOT FEED any bags marked D 1145 or "45"...these will be fed later.

Oversize screen was removed per John Bodmann's instructions.

Exhaust to 4 DC

#5 RC / Catoxid:

Feed off for communication meeting. Restart beginning afternoon shift. Calciner up to temp and feed restarted. Keep it slow (10 Htz) and make sure no powder discharges. Clean Al Gel deck around the feed hopper, and keep the 1st floor area clean.

Feed end vacumax Pump filter checked on mids and only a trace amount of powder in the filter.

5a heap checked on mids and is good.

NOTE: there is a taped ripped bag of catoxid feed near #5 RC that will need to be handled carefully (bag is marked "hold per Mike V" – see Mike for details if/when addressing).

Please take SA for this product.

Exhaust to 5 DC

#6 RC & Dryer / D 0759

Feed off for communication meeting. Restart beginning afternoon shift.

Continue on with feed. The contaminated bag was zone tested and found to be peppered with contaminated extrusions. Will discuss with Production team Wednesday morning to decide what to do....picking is taking way too long.

Screen has been changed to a 14 mesh- good quality.

Need 6 hour age on material...make sure feed times are marked on buggy labels.

We will be hand picking all of the contaminated bags and 2 drums.

Exhaust to Sly Scrubber

West Pfaudler / D-1145 next

Down (Nat dryer drive chain snapped due to upper belt drive shaft breaking).

Maintenance will look at using lower belt drive shaft as replacement...need to

clean off back end of upper belt first (use afternoon overtime). Maintenance will then evaluate whether they can use lower belt shaft.

3 full buggies to be fed to national

We will be using a different color label and painting bags with the #45 so that they will not be confused with the 1135. The tops of the bags need to be shut before removing from the building.

East Pfaudler/ D-0759

Continue. Make sure to have buggies ready for Schirmer to raise/lower in the morning, and coordinate lifts if needed in afternoon.

Make sure drainage from day shift is sampled every day

6 Tank / Ni 2458 solution

Tank is empty.

7 Tank Ni-2458 Solution:

Cleaning.

National Dryer / D-1145

Down (drive chain break snapped due to upper belt drive shaft breaking). Maintenance will look at using lower belt drive shaft as replacement...need to clean off back end of upper belt first (use afternoon overtime). Maintenance will then evaluate whether they can use lower belt shaft.

National dryer high temp limit probe was removed and dryer temps need to be managed manually on zone 2. Dryer has been on since middle day shift and buggies being fed. CHECK BACK OF DRYER WHEN FEEDING AND AFTER CHANGING BAGS. DO NOT LET DRYER BACK UP....IT WILL KICK OUT AND YOU WILL BE DIGGING IT OUT!

We will be using a different color label and painting bags with the #45 so that they will not be confused with the 1135. The tops of the bags need to be shut before removing from the building.

The bags will need to be cleaned off and put in the rail shed. No extrusion outside of the bag or on the Pallet.

Once this run is complete, we will need Schirmer to bead blast the dryer belt.

PK Blender / Catoxid:

Hold until Thursday, we may do testing that day.

Continue to watch DC. If it goes out of range set blow down gauge to 0 wait for blowdowns to start then turn off the disconnect for the blower, this will allow the fine powder in the dust collector to settle out and the blowdowns to be more effective.

Blowdowns need to be set at 4 & 4.5 dp.

Report any issues with the dust collector.

Take Material to bldg 27 when finished.

Abbe Blender / 5206 Done

Hold. Transfer Pump will need to be replaced. Needed it for the west pfautler.

Tower 3 / Pd 0930 next:

Reloaded and running. Continue with repacks as material available and keep ahead of the tower loads. Operators are required to wear respirator and work gloves. Please clean up area when finished each shift.

Tower 6 / DPT 0101:

Reload with next E 403 on day shift Wednesday, performed IH monitoring if material is here. Running.

North Screener /:

Down

South Screener / DPT 0101:

Screener is working again. Kiln operator to continue to operate, Kiln on 90 min cars.

#2662 (west) Pill Machine / AI-3915:

Continue if ok to run.

#2664 (east) Pill Machine / AI-3915:

Continue if ok to run.

TK #2 / BE 0101 done

Finished with batches, Kiln is done

TK #4 / Cu 2508:

Continue loading/unloading. Work order written for scale (jumps around in auto and occasionally shuts off).

New sampling technique in place to get a better sample. See operators in Kiln area.

Saggers must be filled to the top of the sagger.

Harrop Kiln / AI 3920:

Continue

NOTE: work order written for improved lighting fixture over car rail unloading zone (just out of cooling zone).

Building 27 Belt Filter / 6081:

Starting up 6081 Wednesday days shift, continue on afternoons and see Jeff Lewis if any questions. Just running the two shifts Wed and Thur for now. Elevator is not running yet. Repairs made Friday May 8 but elevator got stuck when testing to see if it works.

We will be looking into pumping up the solution from the 1st floor, or into one of the holding tanks if they are working.

Trying to determine if we can remove some of the totes of solution that are sitting on the 1st floor. If we have any bags of material, need to transfer to North end.

Call outs required on 1 through 10.

- 1) West Pfaudler/National Dryer/#4 RC
- 2) East Pfaudler/HC-11 Dryer/Calciner
- 3) #5 Calciner
- 4) #3 MED/#3RC
- 5) Harrop Kiln
- 6) #2 MED/#2 RC
- 7) #1 MED/#1RC
- 8) #4 Tunnel Kiln
- 9) Horne Tabletting
- 10) Reduction Towers
- 11) Reduction Screening
- 12) PK Blender if needed to feed #5 RC

Additional items and RC audit stuff.

The D 0759 bag that was being hand-picked had the top layers vacuumed off into several drums and better looking material was found on the bottom of the bag. To be determined whether this is worth time to pick.

We need to remove the tags from the eyewash stations so that only the most recent tag is hanging. Operators please do this in your areas.

